## HAZARDOUS SUBSTANCES RISK ASSESSMENT

**Designer Contracts Ltd**Unit 8, Church View, Coney Green, Chesterfield, S45 9HA

CPL Inviziweld PVC-Cold-Welding Paste Type C,		Reference : CPL -Inviziweld PVC-Cold-Welding Paste Type C,
Risk Assessor : Laura Cross	Risk Assessor :	
Other People Involved in Making This Assessment : Antony Maidens		







R or H Descriptors:	S or P Descriptors:
H225 Highly flammable liquid and vapour	P102 Keep out of reach of children
EUH019 May form explosive peroxides	P210 Keep away from heat/sparks/open flames/hot surfaces - No smoking
H302 Harmful if swallowed	P280 Wear protective gloves/protective clothing/eye protection/face protection
H319 Causes serious eye irritation	P101 If medical advice is needed, have product container or label at hand
H335 May cause respiratory irritation	P202 Do not handle until all safety precautions have been read and understood
H336 May cause drowsiness or dizziness	P233 Keep container tightly closed
H351 Suspected of causing cancer	P312 Call a POISON CENTER or doctor/physician if you feel unwell
	P501 Dispose of contents/container toxxxxx
Additional Information P501 Dispose of contents/ container in accordance with national r	egulations.
Norkspace Exposure Limit (WEL)	

Primary route(s) of entry: Absorption, Ingestion, Inhalation		
This is a Group D Substance.	The quantity used per batch or work period is: Medium (1-1000kg or 1-1000L)	
The Substance is a Liquid of Low volatility		
Containment is the control measure appropriate to control the health risks from the use of this substance. Health Surveillance is not required.		

## **Existing Control Measures**

ST- 300 mg/m<sup>3</sup>, 100 ppm LT - 150 mg/m<sup>3</sup>, 50 ppm

1. First aid Measures General notes Take off immediately all contaminated clothing. In all cases of doubt, or when symptoms persist, seek medical advice. Provide fresh air



- 2. Mouth to mouth resuscitation should be avoided Use alternative methods, preferably with oxygen or compressed air driven apparatus. In case of respiratory tract irritation, consult a physician
- 3. Following skin contact Wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention
- 4. Following eye contact Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention
- 5. Following ingestion Rinse mouth Do not induce vomiting. Get medical advice/attention if you feel unwell
- 6. Suitable extinguishing media water spray, alcohol resistant foam, fire extinguishing powder, carbon dioxide (CO2) Unsuitable extinguishing media water jet
- 7. For non-emergency personnel Remove persons to safety. Ventilate affected area.
- 8. Environmental precautions Keep away from drains, surface and ground water. Retain contaminated washing water and dispose of it.
- 9. Advice on how to clean up a spill Collect spillage. Absorbent material (e.g. sand, diatomaceous earth, acid binder, universal binder, sawdust, etc.)

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- 10. Advice on general occupational hygiene Do not eat, drink and smoke in work areas. Wash hands after use. Preventive skin protection (barrier creams/ointments) is recommended. Remove contaminated clothing and protective equipment before entering eating areas
- 11. Explosive atmospheres Keep container tightly closed and in a well-ventilated place. Use local and general ventilation. Keep cool. Protect from sunlight.
- 12. Flammability hazards Keep away from sources of ignition No smoking. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Take precautionary measures against static discharge. Ground/bond container and receiving equipment. Protect from sunlight.
- 13. ALWAYS USE IN A WELL-VENTILATED AREA Respiratory protection In case of inadequate ventilation wear respiratory protection. Type: A-P2 (combined filters against particles and organic gases and vapours, colour code: Brown/ White)
- 14. Conditions to avoid Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Take precautionary measures against static discharge. Use explosion-proof electrical/ventilating/lighting/equipment. Use only non-sparking tools.
- 15. Waste treatment methods his material and its container must be disposed of as hazardous waste .08 04 09\* waste adhesives and sealants containing organic solvents or other dangerous substances 08 04 10 waste adhesives and sealants other than those mentioned in 08 04 09

**Documents Associated with this Risk Assessment :** CPL - Inviziweld - PVC-Cold-Welding Liquid Type C.pdf(SDS) Inviziweld - PVC-Cold-Welding Liquid Type A , C (Safety Data Sheet) Inviziweld - PVC-Cold-Welding Liquid Type A , C (Safety Data Sheet V9)

**Review Date:** 15/11/2025

